

KUDU™ Series 109 Full Length Hoop Set (#BRX02392)

Difficulty Level: ★★☆☆☆

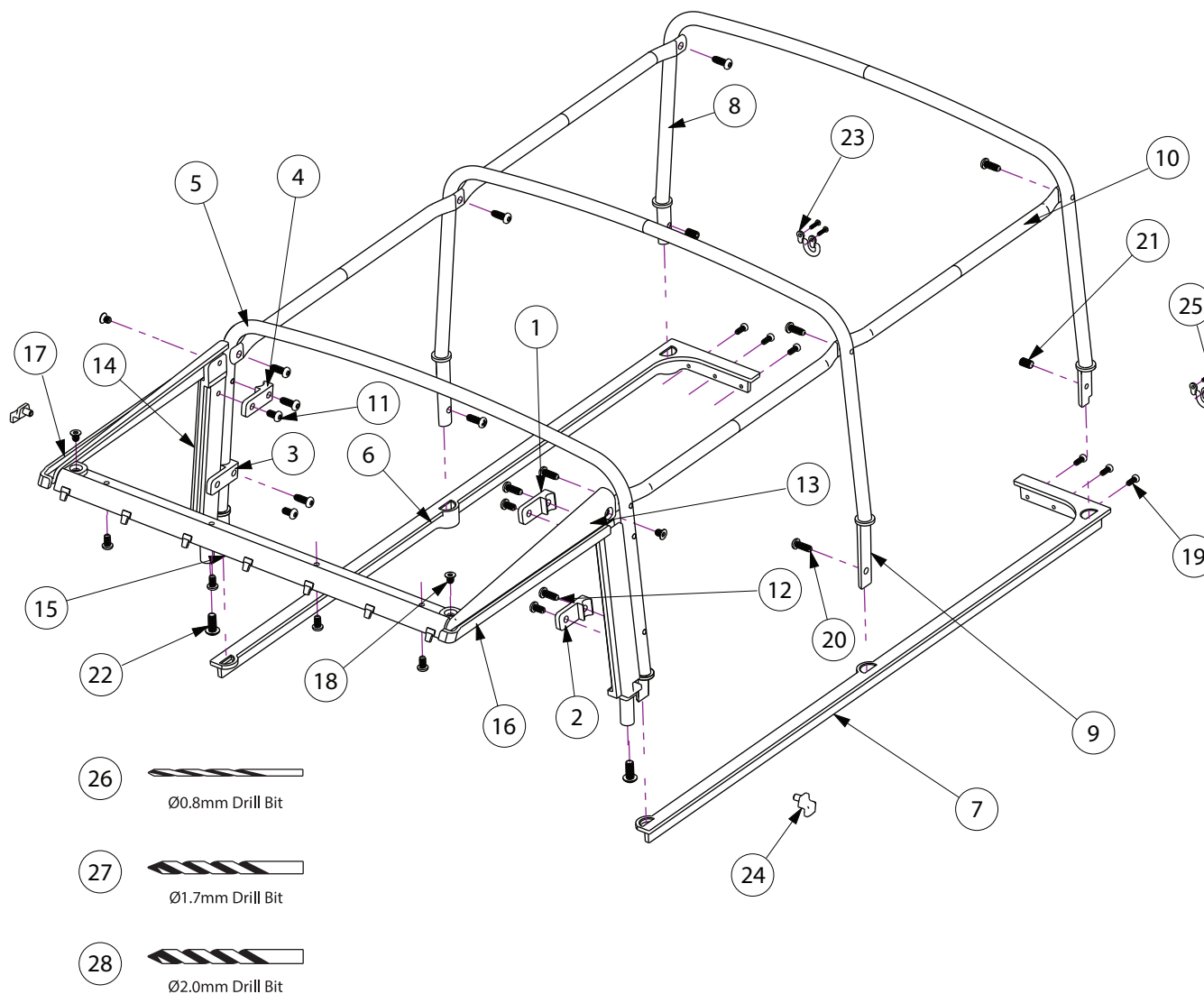
INSTALLATION MANUAL

For best results, we recommend to paint everything first before gluing and assembly.

Parts Included:

Qty.

(1) Hoop Retainer	1
(2) Hoop Retainer	1
(3) Hoop Retainer	1
(4) Hoop Retainer	1
(5) Front Hoop Alum	1
(6) Hoop Mount	1
(7) Hoop Mount	1
(8) Rear Hoop Alum	1
(9) Center Hoop Alum	1
(10) Horizontal Tie Bar Alum for Series 109	2
(11) M2 x 4 RS Screw	8
(12) M2 x 6 RS Screw	10
(13) Drain Channel Left Door Top Alum	1
(14) Drain Channel Right Door Post Alum	1
(15) Header Rail Alum	1
(16) Drain Channel Left Door Post Alum	1
(17) Drain Channel Right Door Top Alum	1
(18) M2 x 3 CSS Screw	4
(19) ST1.5 x 4 RS Screw	6
(20) ST2 x 5 RS Screw	2
(21) M2.5 x 3 Set Screw	2
(22) M2.5 x 6 RS Screw	2
(23) Metal Rear Loop Tie Down	2
(24) Tie Down Cleat	5
(25) ST1 x 4 RS Screw	4
(26) Ø0.8mm Drill Bit	1
(27) Ø1.7mm Drill Bit	1
(28) Ø2.0mm Drill Bit	1
(29) Canvas Soft Top	1



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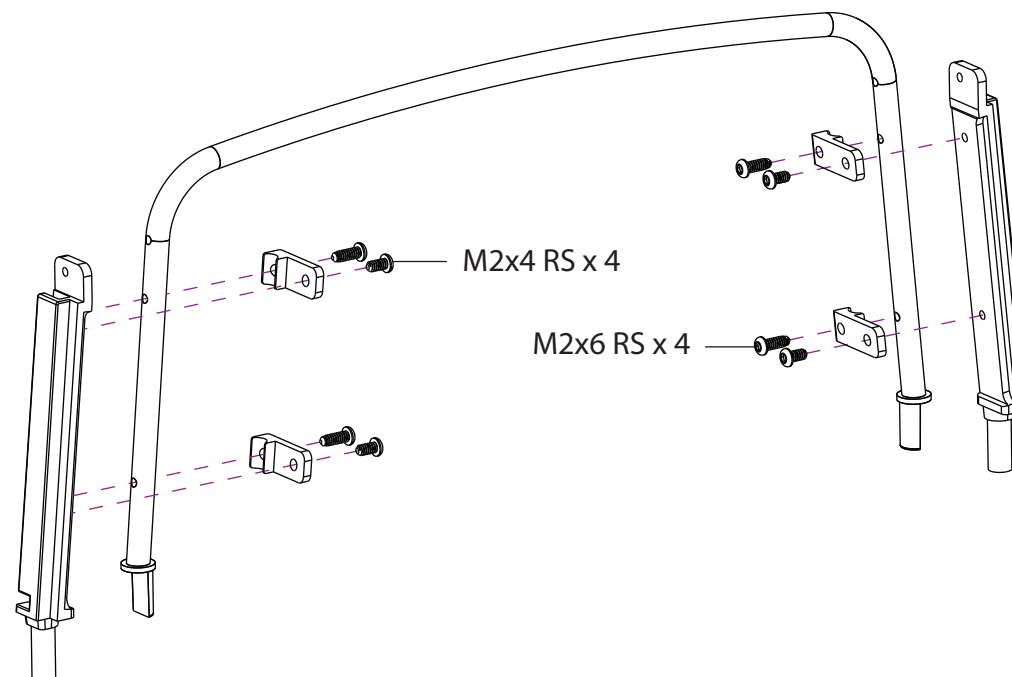


**Scan or visit product page for
canvas installation video**

Note that before you install the cage, we recommend you scan the QR code to watch the video. There are some steps for the soft top that have to be done first before the cage is installed onto the body if you wish to have the soft top on.



Painting or dyeing the soft top fabric with certain materials may cause shrinkage.

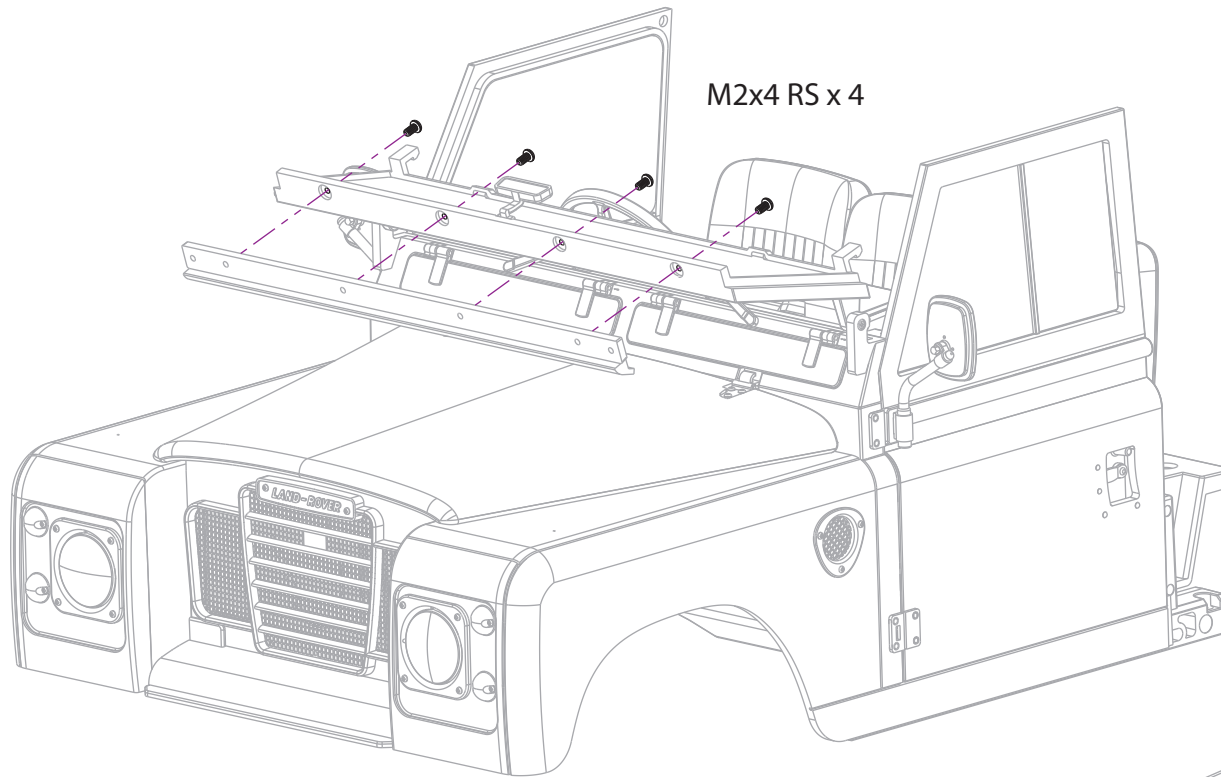


1.

Attach the two side door drain channels to the hoop with the four brackets using four M2x4 RS and four M2x6 RS screws.

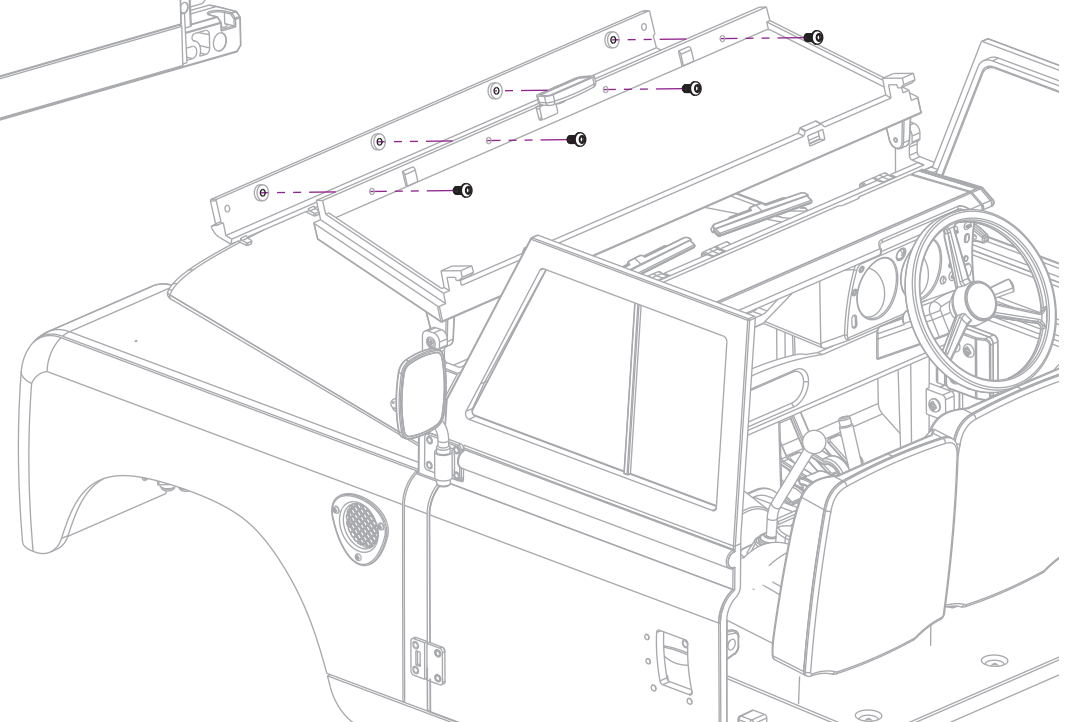
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2.

Attach the header rail to the front screen using four M2x4 RS screws.



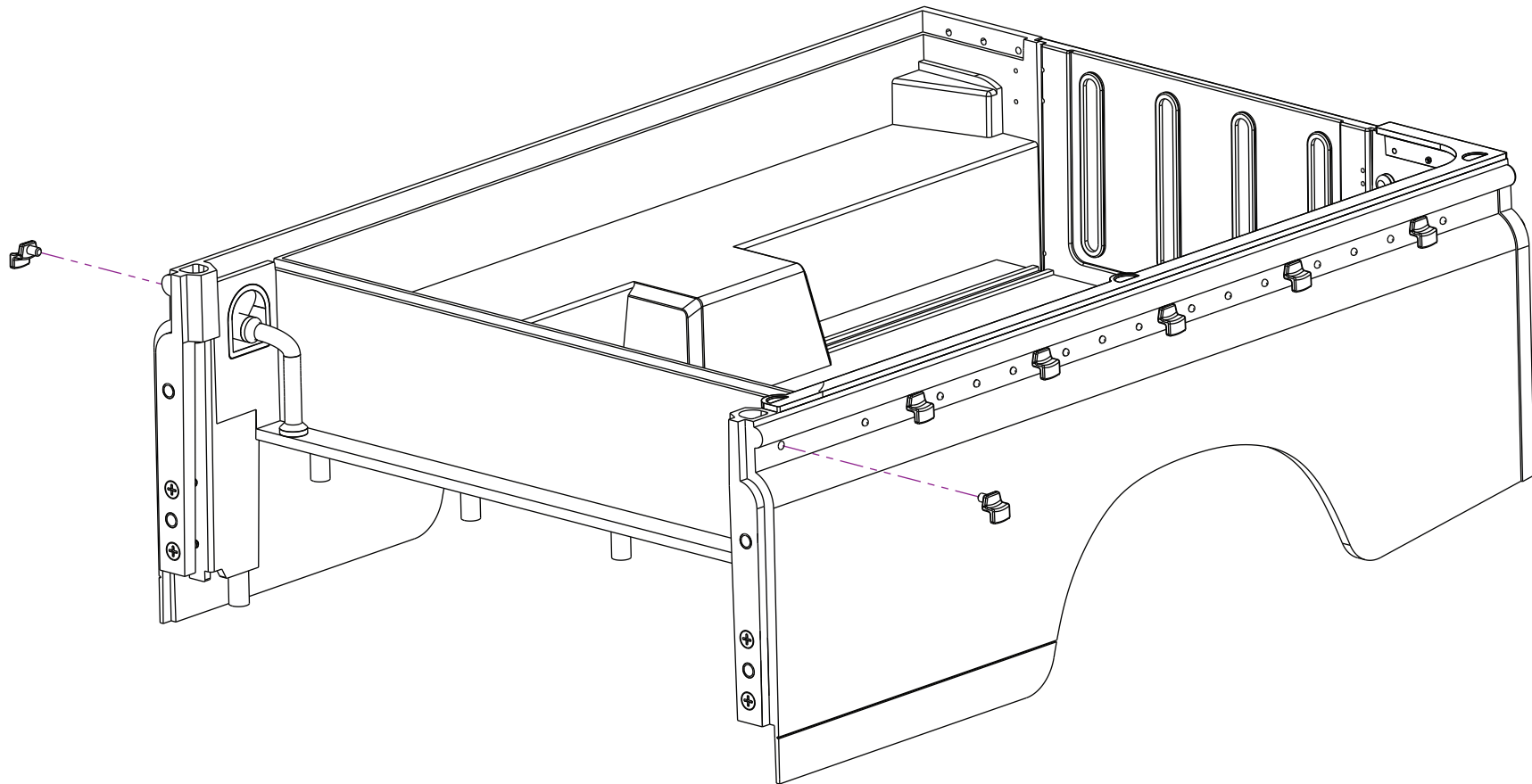
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3.

Measure and align one tie down cleat on each side of the main rear bed as indicated.

Drill and glue onto each side.

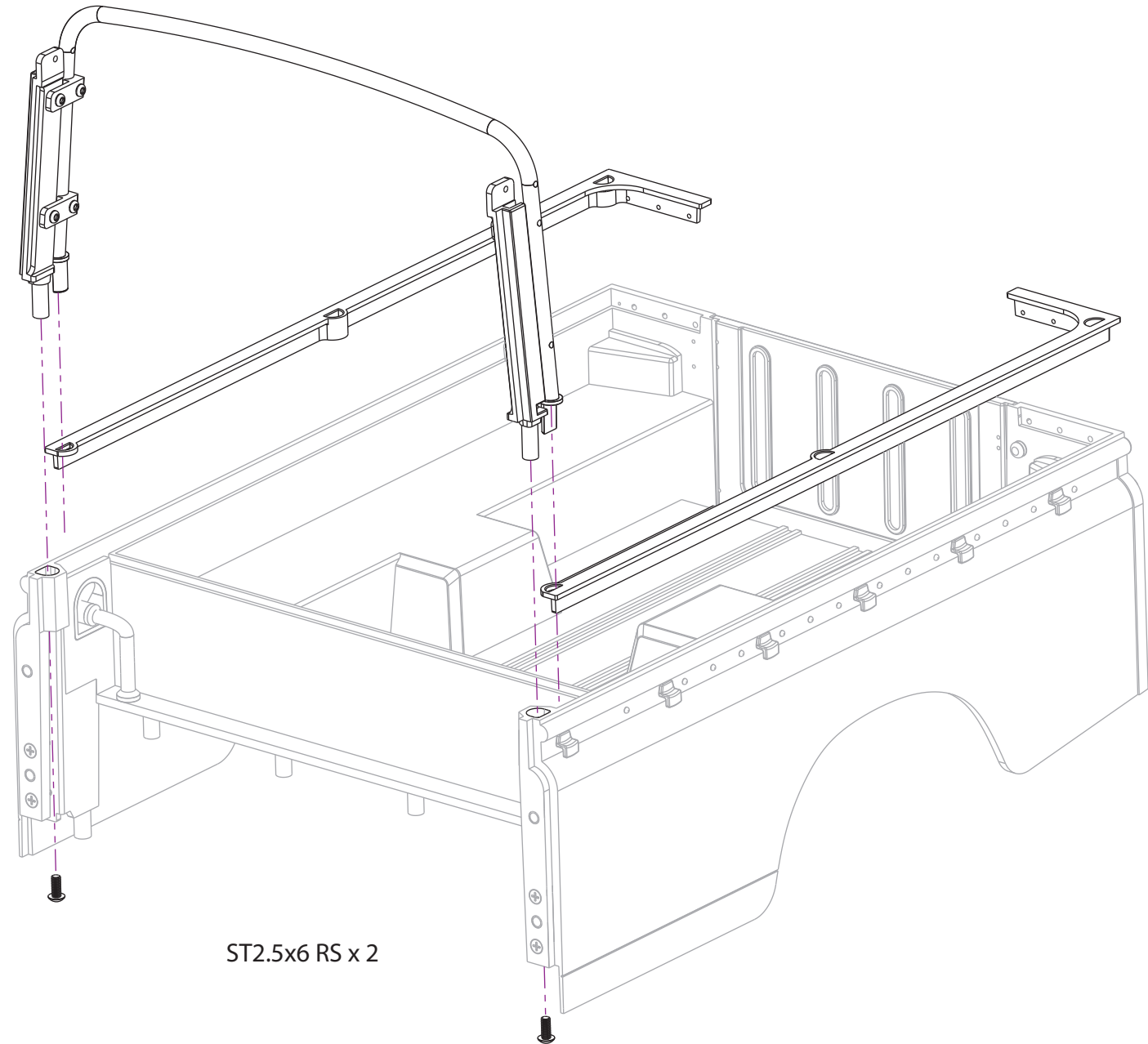


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4.

Insert the hoop assembly through the hoop mounts to the body and install two ST2.5x6 RS screws from the bottom to secure it.



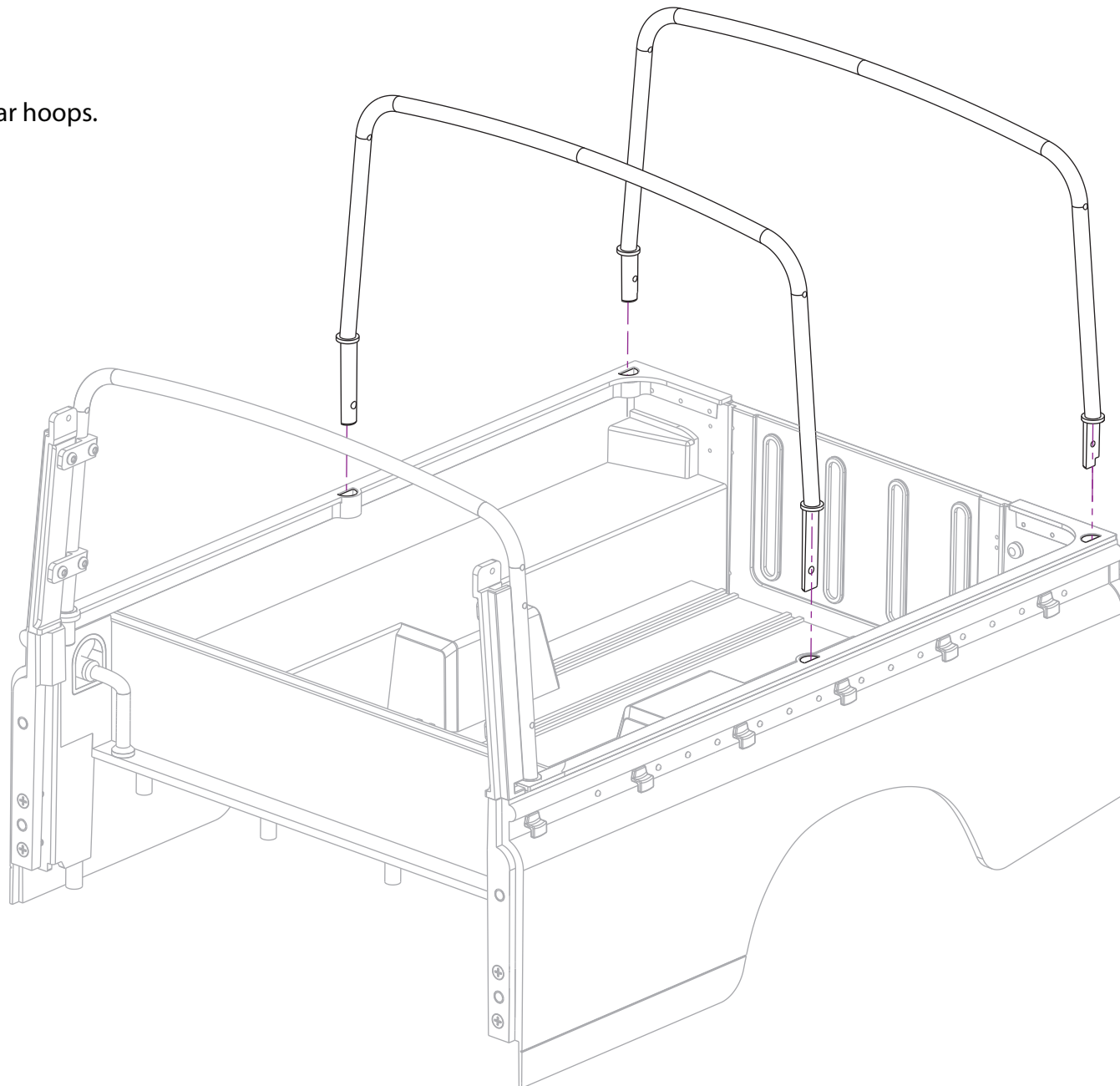
ST2.5x6 RS x 2

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5.

Insert the center and rear hoops.



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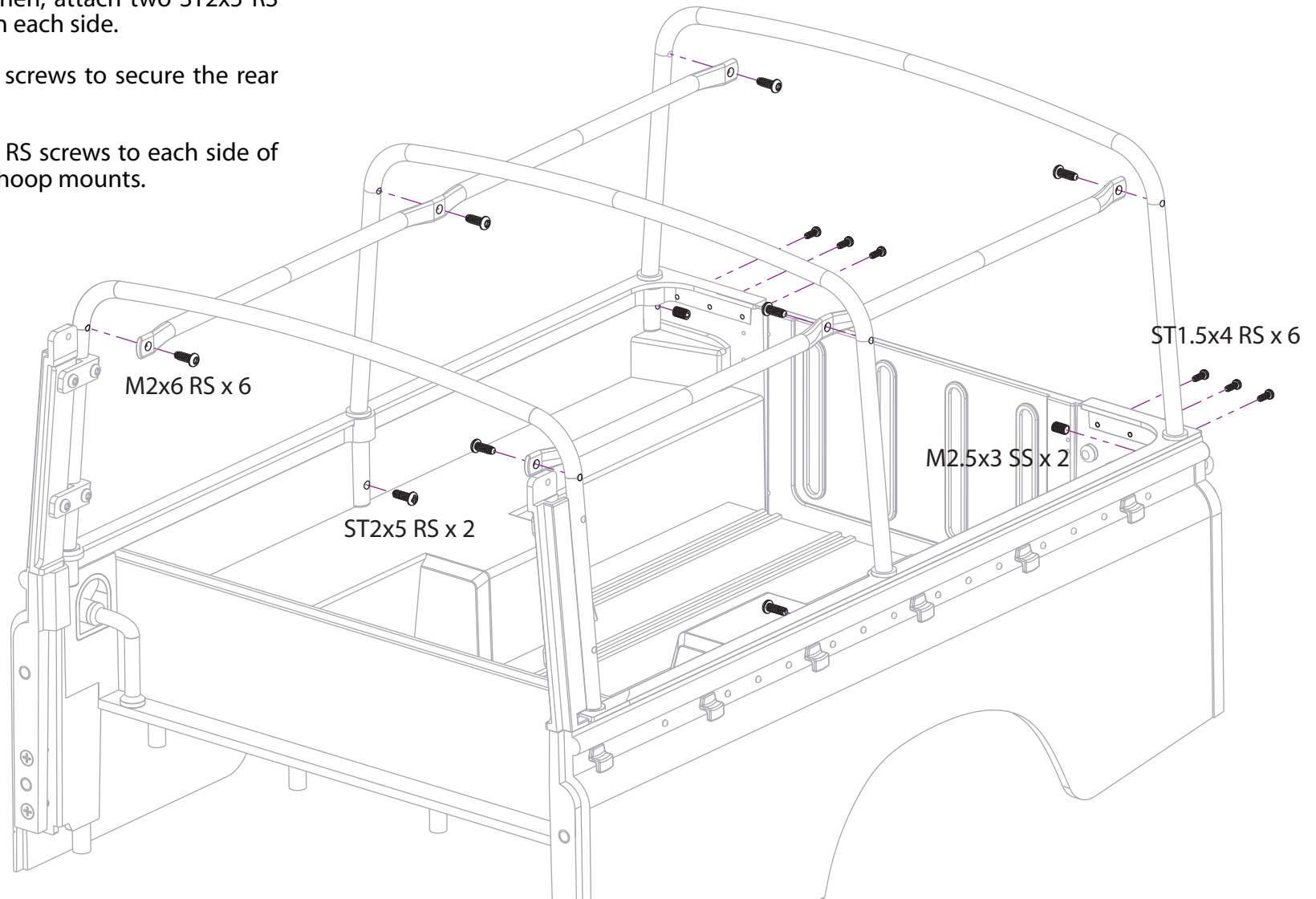
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6.

Attach the two horizontal tie bars to the three hoops using six M2x6 RS screws. Then, attach two ST2x5 RS screws to the center hoop on each side.

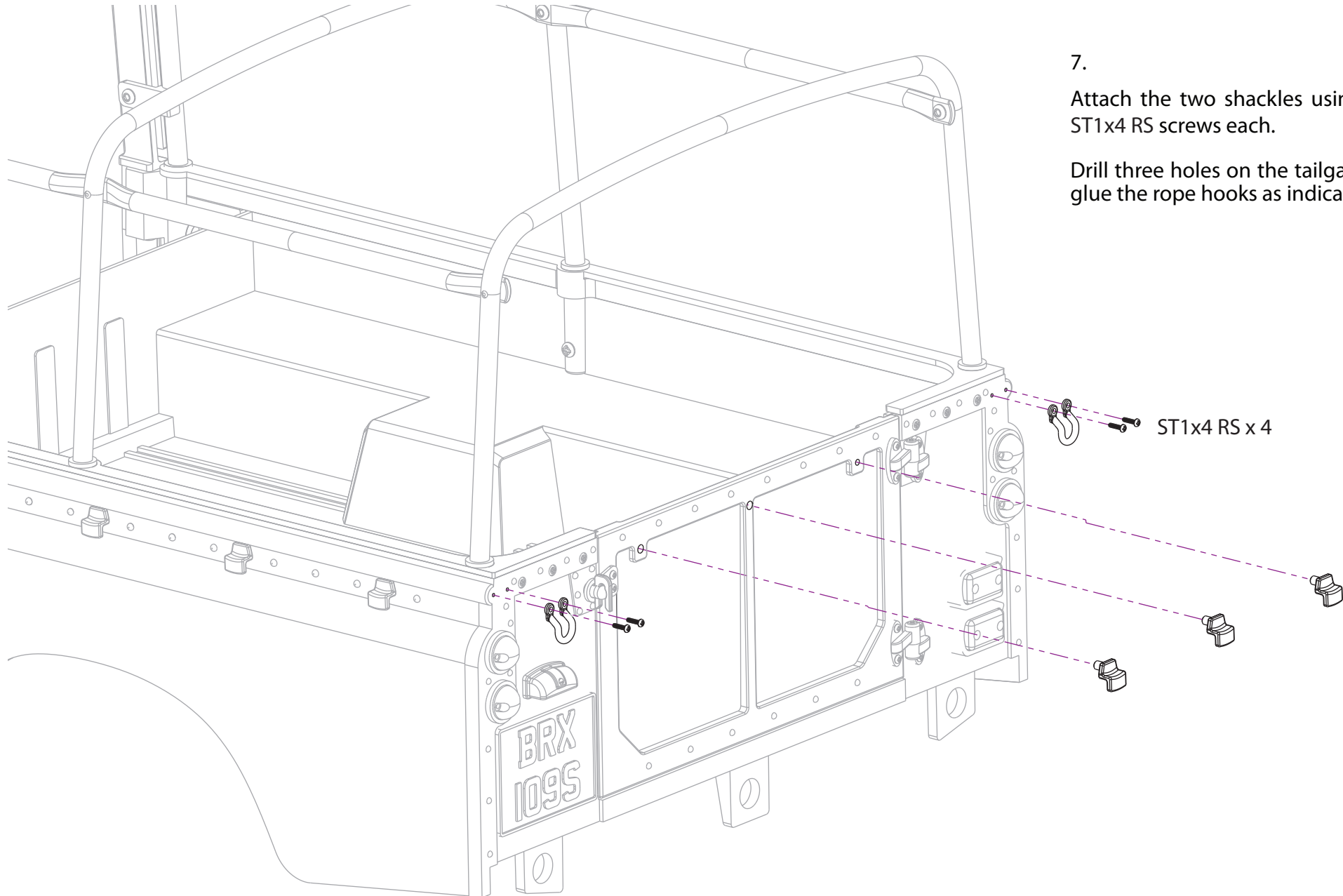
Next, attach two M2.5x3 SS screws to secure the rear hoop.

Finally, attach three ST1.5x4 RS screws to each side of the rear panel to secure the hoop mounts.



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7.

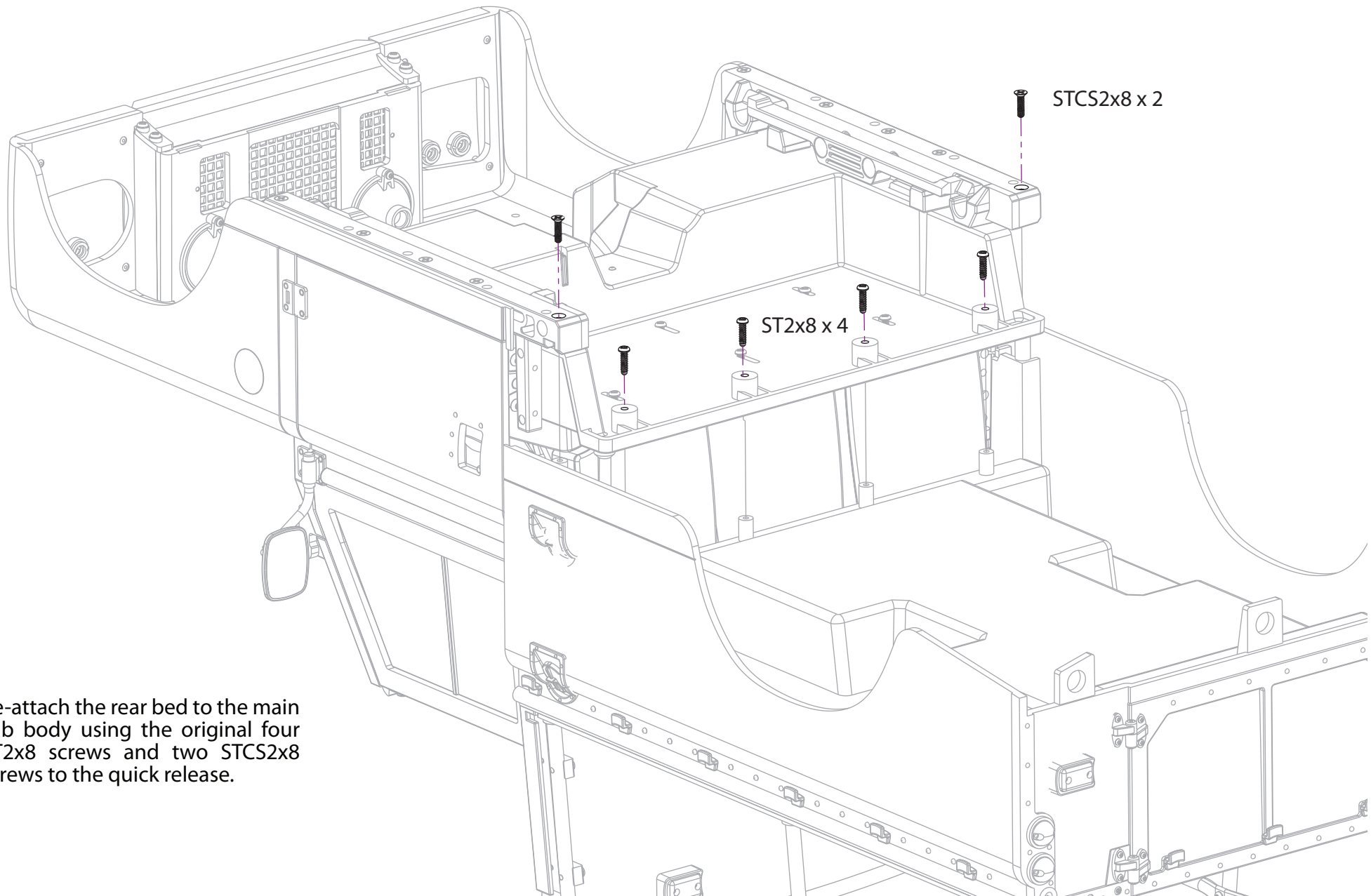
Attach the two shackles using two ST1x4 RS screws each.

Drill three holes on the tailgate and glue the rope hooks as indicated.

ST1x4 RS x 4

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8.

Re-attach the rear bed to the main cab body using the original four ST2x8 screws and two STCS2x8 screws to the quick release.

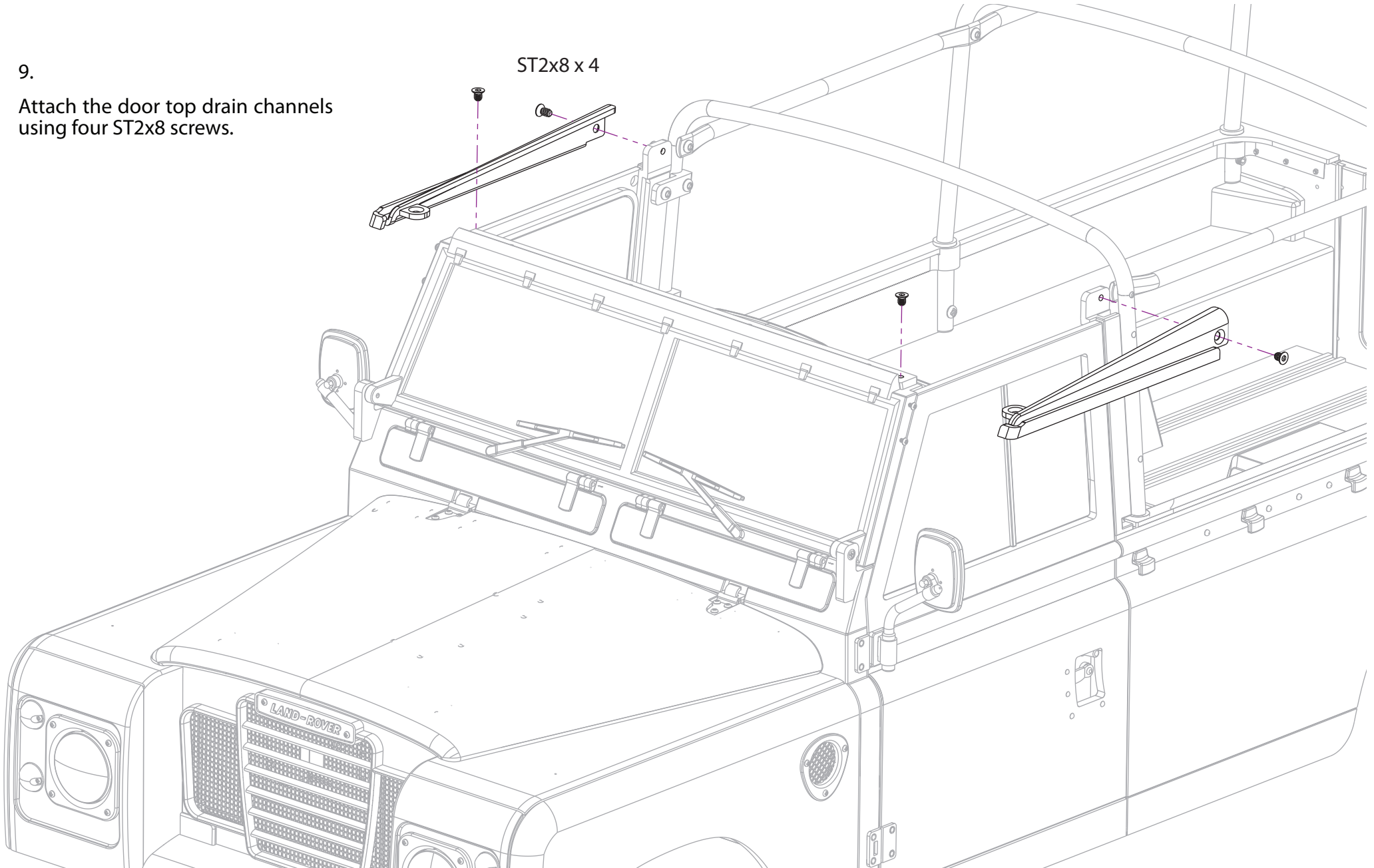
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9.

Attach the door top drain channels using four ST2x8 screws.

ST2x8 x 4



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